

Certificate of conformity of the Factory Production Control (FPC)

Placed on market by: **SIJ Ravne Systems d.o.o.**
Koroška cesta 14, 2390 Ravne na Koroškem

Factory: Vzdrževanje in strojegradnja
Koroška cesta 14, 2390 Ravne na Koroškem

Product: Steel Structures up to EXC3 according to SIST EN 1090-2:2018+A1:2024.

Intended use: For structural use in all types of construction works.
Welding, corrosion protection and assembling included.

CE marking method: PPCS - Method 3a, ZA 3.4 acc. to EN 1090-1:2009+A1:2011

Confirmation: All provisions concerning the attestation of factory production control described in Annex ZA of the following standard(s) were applied:

EN 1090-1:2009+A1:2011, Annex ZA

Initial certification: 02. 04. 2025

Period of validity: 02. 04. 2026

Remarks: This certificate remains valid as long as the conditions laid down in the harmonised technical specification in reference or the manufacturing conditions in the factory or the FPC itself are not modified significantly.
The current validity of the certificate can be checked on: info@i-var.si

To this certificate belongs the welding certificate : 2042-CPR-W-894-25

Place and issue date: Ljubljana 02. 04. 2025

In compliance with Regulation (EU) No. 305/2011 of the European Parliament and of the Council of 9 March 2011 (the Construction products Regulation or CPR), this certificate applies to the construction product.

The construction product is submitted by the manufacturer to the initial type-testing of the product, a factory production control and to the further testing of samples taken at the factory in accordance with a prescribed test plan (AVCP 2+). The Notified Body Institut za varilstvo d.o.o. No. 2042 - has performed the initial inspection of the factory and of the factory production and performs the continuous surveillance, assessment and approval of the factory production control.



CERTIFIKAT ZA VARJENJE

Welding Certificate

Oznaka/No.: 2042-CPR-W-894-25

Certifikat se izdaja na osnovi zahtev standarda EN 1090-1:2009+A1:2011, tabela B1. Njegova veljavnost je v povezavi z veljavnostjo certifikata notranje kontrole proizvodnje z oznako:
*This Certificate is issued in accordance with requirements of standard EN 1090-1:2009+A1:2011, table B1.
The validity of this certificate is only in connection with validity of the factory production control (FPC) certificate no.:*

2042-CPR -894-25

Proizvajalec
Manufacturer

SIJ Ravne Systems d.o.o.
Koroška cesta 14, 2390 Ravne na Koroškem

Proizvodni obrat 1
Manufacturing Facility 1

SIJ Ravne Systems d.o.o.
Koroška cesta 14, 2390 Ravne na Koroškem

Standard
Standard

SIST EN 1090-2:2018+A1:2024

Izvedbeni razred
Execution Class

EXC3

Način varjenja - skupina materiala
Welding process - Parent Material Group
(EN ISO 4063 - CEN ISO/TR 15608)

135- 1.1; 1.2;3.1; 5.1; 7.2
141 – 1.1; 1.2

Odgovorni varilni koordinator
Responsible Welding Coordinator

Grega Pušnik, IWE

Potrditev
Confirmation

Potrdujemo, da so primerno vpeljeni vsi potrebni postopki za področje varjenja, skladno z zahtevami navedenih standardov.

We confirm, that all necessary procedures concerning welding, as described in the above mentioned standards, were applied.

Datum izdaje
Date of issue

02. 04. 2025

Datum veljavnosti
Date of validity

02. 04. 2026

Certifikacijski organ
Certification Body

Institut za varilstvo d.o.o., Ptujška 19, SI-1000 Ljubljana

Oznaka priglasitve
Notification Body No.

2042

Žig/Stamp

Dr.-Ing. Miro Uran, univ.dipl.inž.
Direktor/Director



INSTITUT ZA VARILSTVO
Welding Institute

notified body