

# SIHARD 2360 Steel

## **Designation by Standards**

Brand Name	Ravne	Mat. No.	DIN	EN	AISI/SAE
SIHARD 2360	OH252	1.2360	X48CrMoV8-1-1	-	-

# Chemical Composition (in weight %)

С	Si	Mn	Cr	Мо	Ni	V	W	Others
0.47	0.80	0.40	7.50	1.37	-	1.35	-	-

## Description

Medium alloyed cold work tool steel with high toughness and wear resistance.

# Applications

Severely stressed machine blades for cellulose and paper industry, woodworking milling cutters, flat and circular blades for cutting sheets/plates of thickness 5 to 15 mm.

# Physical properties (average values) at ambient temperature

Modulus of elasticity [10<sup>3</sup> x N/mm<sup>2</sup>]: 210 Density [g/cm<sup>3</sup>]: 7.80



Time-Temperature Transformation (TTT) Diagram



## Hardening

Harden from a temperature of 1080-1120<sup>o</sup>C followed by oil quenching.

#### Tempering

Tempering temperature: Please see the diagram bellow.

#### **Tempering Diagram**



#### Forging

Hot forming temperature: 1100-900°C.

## Machinability

No data.

Forms manufactured: Please see the Dimensional Sales Program.

#### Disclaimer

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