



SIQUAL 7147 Steel

Designation by Standards

Brand Name	Ravne	Mat. No.	DIN	EN	AISI/SAE
SIQUAL 7147	20MC5	1.7147	-	20MnCr5	-

Chemical Composition (in weight %)

C	Si	Mn	Cr	Mo	Ni	V	W	Others
0.19	max. 0.10	1.15	1.25	-	max. 0.30	-	-	-

Description

Alloyed carbon steel.

Applications

Higher stressed components - gears, cranks, switch components, etc.

Physical properties (average values) at ambient temperature

Modulus of elasticity [$10^3 \times \text{N/mm}^2$]: 210

Density [g/cm^3]: 7.85

Soft Annealing

Heat to 650-700°C, cool slowly. This will produce a maximum Brinell hardness of 217.

Carburizing

880-980 °C, water, oil, air, hot quenching 150-250°C or case hardening box.

Core hardening

Temperature: 860-900°C.

Surface hardening

Tempertaure: 720-820°C, oil, water or hot quenching.

Tempering

Tempering temperature: 150-200°C.

Forging

Hot forming temperature: 1150-850°C.

Machinability

No data.

Forms manufactured: Please see the [Dimensional Sales Program](#).

Disclaimer

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